**IO-Link 4-Port Master Module**

**Overview**

The IO-Link 4-Port Master Module provides easy access to IO-Link devices without a PLC. It contains 4 fully compliant IO-Link transceiver PHYs and a controller running an IO-Link master stack.

The IO-Link Master Module can communicate with external hardware through SPI or UART interfaces. Simple telegrams sent over these serial interfaces allow communication with the master and provide easy access to process data and IO-Link configuration and diagnostic information from up to four devices.

Device configuration can be done offline via USB with a PC running our intuitive IO-Link Control Tool.

The module can be attached onto an existing board, or for development purposes, a reference mother board is available.

Optionally, customization of the 4-Port Master application software for stand-alone mini-PLC systems can be offered.

**Features**

- Fully compliant with the IO-Link interface specification V1.1
- IO-Link transceiver with integrated protection
- Switchable device power L+
- SPI interface for control and process data
- UART interface for control and process data
- USB interface for PC control
- Dimensions: 59 x 39 mm

**Advantages**

- Reduced development effort and cost
- Faster time to market

**Typical Applications**

- Seamless integration of IO-Link devices into machine control or similar systems that work without conventional PLCs.

**Motherboard features**

- 24V power supply connector
- DB-9 serial connector
- Power supply for IO-Link Master Module
- M12 IO-Link Master connector

**Deliverables**

- 4-Port IO-Link Master Module
- Motherboard with IO-Link Master Module plug with SPI and UART interface (optional)
- IO-Link Control Tool for easy configuration of IO-Link devices with integrated IODD parser
- User Manual